



SAFETY DATA SHEET

North America U.S. GHS Format

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1. IDENTIFICATION OF THE SUBSTANCE AND COMPANY

Trademark:	STAT-KON™
Product Code:	AE004 - BKNAT
Product Description:	Modified Poly (acrylonitrile-butadiene-styrene) [CASRN 9010-94-0]/Poly (styrene-acrylonitrile) [CASRN 9003-54-7] blend
Product Type:	Commercial Product
Recommended use:	May be used to produce molded or extruded articles or as a component of other industrial products.
Company:	SABIC Innovative Plastics US LLC One Plastics Avenue Pittsfield, MA 01201 USA (413) 448-5800 www.sabic-ip.com
Manufacturer:	SABIC Innovative Plastics US LLC 251 South Bailey Road Thorndale, Pennsylvania 19372 United States
Emergency Telephone Number:	800/447-4545
Emergency Transportation/CHEMTREC (24 HOUR):	800 424-9300 (USA) +1 703-527-3887 (globally, outside USA)
E-mail:	productinquiries@sabic-ip.com
Website Address:	www.sabic-ip.com

2. HAZARDS IDENTIFICATION

The additives in this product are bound in a thermoplastic resin matrix. In accordance with GHS for the classification of the product, the hazard potential may be assessed with respect to the physico-chemical form and/or bioavailability of the individual components in the thermoplastic resin.

Where GHS classifications are shown below, these are based on the individual components in the thermoplastic resin matrix. Under the typical use conditions for the resin, these hazardous components are unlikely to contribute to workplace exposure. Please read the entire safety data sheet and/or consult an EHS professional for a complete understanding.

Classification

OSHA Regulatory Status

This product is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

GHS-Labeling

Emergency Overview

Not classified

Appearance: Pellets

Physical State: Solid

Odor: None

Hazards not otherwise classified (HNOC)

Not applicable

Other Information

Not applicable

Other hazards which do not result in classification:

SABIC Emergency Overview

- Pellets with slight or no odor
- Spilled material may create slipping hazard
- Can burn in a fire creating dense, toxic smoke
- Molten plastic can cause severe thermal burns
- Fumes produced during melt processing may cause eye, skin, and respiratory tract irritation. Severe over-exposure may result in nausea, headache, chills, and fever. See below for additional effects.
- Secondary operations, such as grinding, sanding, or sawing can produce dust which may present an explosion or respiratory hazard.

Other Information:

Cool skin rapidly with cold water after contact with molten material. Heating can release hazardous gases. Hazardous fumes can also occur in post-processing operations.

Processing Issues:

Processing vapors may cause irritation to the eyes, skin, and respiratory tract. In cases of severe exposure, nausea and headache can also occur. Grease-like processing vapor condensates on ventilation ductwork, molds, and other surfaces can cause irritation and injury to skin.

Aggravated Medical Conditions:

MEDICAL RESTRICTIONS: There are no known health effects aggravated by exposure to this product. However, certain sensitive individuals and individuals with respiratory impairments may be affected by exposure to components in the processing vapors.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Product Type Mixture

HAZARDOUS COMPONENTS:

Chemical Name	CAS Number	Weight %
Carbon fibers/graphite	7440-44-0	10 - 30

The non-hazardous components and exact percentage (concentration) of the composition have been withheld as a trade secret.

This product consists primarily of high molecular weight polymers which are not expected to be hazardous. The ingredients in this product are present within the polymer matrix and are not expected to be hazardous.

4. FIRST AID MEASURES

If Inhalation:	Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. Processing fumes inhalation may be irritating to the respiratory tract. If symptoms are experienced remove victim from source of contamination or move victim to fresh air and obtain medical advice. If symptoms persist, call a physician.
On skin contact:	Immediately cool the skin by rinsing with cold water after contact with hot material. Wash off immediately with soap and plenty of water. If skin irritation persists, call a physician.
On contact with eyes:	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If eye irritation persists, consult a specialist.
On ingestion:	No hazards which require special first aid measures.
Precautions:	Cool molten product on skin with plenty of water. Do not remove solidified product. Do not peel polymer from the skin.

5. FIRE-FIGHTING MEASURES

Autoignition Temperature:	508°C (972°F), estimated
Explosive Properties:	Avoid generating and accumulating dusts; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
Suitable Extinguishing Media:	Use dry chemical, CO ₂ , water spray or "alcohol" foam. Water is the best extinguishing medium. Carbon dioxide and dry chemical are not generally recommended because their lack of cooling capacity may permit re-ignition on larger resin fires (blobs, drools, etc.).
Unsuitable Extinguishing Media for Safety Reasons:	Do not use a solid water stream as it may scatter and spread fire.
Special Protective Equipment for Firefighters:	In the event of fire, wear self-contained breathing apparatus.
Specific Hazards:	Take precautionary measures against static discharges. During processing, dust may form explosive mixture in air. Thermal decomposition can lead to release of irritating gases and vapors.

6. ACCIDENTAL RELEASE MEASURES

Clean up:	Sweep up and shovel into suitable containers for disposal. Do not create a powder cloud by using a brush or compressed air.
Personal Precautions:	See section 8.
Environmental Precautions:	Do not flush into surface water or sanitary sewer system. Material should not be released into the environment.

7. HANDLING AND STORAGE

Handling:	Handle in accordance with good industrial hygiene and safety practices. Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid dust formation. All metal parts of the mixing and processing equipment must be earthed.
Storage:	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat sources and sources of ignition.
Incompatible Products:	No special restrictions on storage with other products.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure limits:	No components with information, unless noted below
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Chemical Name	US OSHA PEL (8 Hr)	ACGIH	Canada - Alberta (8 Hr)	Mexico OEL Data	SABIC Recommend (8 Hr)*
Carbon fibers/graphite 7440-44-0	2.5 MGM3 Respirable dust. 5 MGM3 Respirable fraction. 10 MGM3 Total dust.	2 MGM3 Respirable fraction.	2 MGM3 Respirable dust.	2 MGM3 10 MGM3	No Information

*SABIC Recommended Exposure Limits have been established for certain chemicals.

Engineering Measures to Exposure:	In the case of hazardous fumes, wear self-contained breathing apparatus. Wear face-shield and protective suit for abnormal processing problems. Handle in accordance with good industrial hygiene and safety practice. Provide for appropriate exhaust ventilation at machinery.
Hand Protection:	Protective gloves should be worn
Eye Protection:	Safety glasses with side-shields.
Respiratory Protection:	In the case of hazardous fumes, wear self contained breathing apparatus. In case of insufficient ventilation wear suitable respiratory equipment.
Body Protection:	Long sleeved clothing
Hygiene Measures:	When using, do not eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:	Solid
Appearance:	Pellets
Color:	Varies
Odor:	None
Odor Threshold:	No information available
pH	No data available
Boiling point/range:	Not determined
Melting point/range:	Various This product does not exhibit a sharp melting point but softens gradually over a wide range of temperatures.
Autoignition Temperature:	508°C (972°F) estimated
Flammability (solid, gas):	No information available
Vapor Pressure:	Negligible
Water Solubility:	Insoluble
Partition coefficient: (n-octanol/water)	No information available
Vapor Density:	Not determined
Evaporation Rate:	Negligible
Decomposition temp. (°C) :	Not determined
Specific gravity:	>1; (water = 1)
VOC content (%):	Negligible
Explosive Limits	
upper:	Not determined
lower:	Not determined

10. STABILITY AND REACTIVITY

Stability:	Stable under ambient conditions. Hazardous polymerization does not occur.
Conditions to Avoid:	Do not expose to temperatures above 508°C. To avoid thermal decomposition, avoid elevated temperatures. Heating can result in the formation of gaseous decomposition products, some of which may be hazardous.
Hazardous Decomposition Products:	Traces of phenol, alkylphenols, diarylcarbonates.
Incompatible Products:	None known

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

LD50/oral/rat:	>5000 mg/kg
LD50/dermal/rabbit:	>2000 mg/kg
Inhalation:	Pellet inhalation unlikely due to physical form.
Eye Contact:	Resin particles, like other inert materials, are mechanically irritating to eyes.
Skin Contact:	Not a hazard with pellets during normal industrial use.
Ingestion:	Pellet ingestion unlikely due to physical form.
Chronic Toxicity:	No information available.
Subchronic Toxicity:	No information available
Primary Irritation:	Substance does not generally irritate and is only mildly irritating to the skin.
Remarks:	The toxicological data has been taken from products of similar composition.
Special Studies:	No Information

12. ECOLOGICAL INFORMATION

Ecotoxicity Effects:	Do not flush into surface water or sanitary sewer system.
Other information:	Ecological damages are not known or expected under normal use.

13. DISPOSAL CONSIDERATIONS

Contaminated Packaging:	Empty containers should be taken for local recycling, recovery or waste disposal.
Waste Disposal:	Recycling is encouraged. Landfill or incinerate in accordance with federal, state and local requirements. Collected processing fume condensates and incinerator ash should be tested to determine waste classification.

14. TRANSPORT INFORMATION

Transport Classification:

Not regulated as hazardous for shipment, unless noted below, under current transportation guidelines.

DOT

ADR/RID/ADN

IMDG

ICAO

IATA-DGR

MEXICO

CANADA/TDG

15. REGULATORY INFORMATION

International Inventories:

TSCA (USA):	Listed
DSL (Canada):	Listed
EINECS/ELINCS (Europe):	Listed
ENCS (Japan):	Listed
IECSC (China):	Listed
KECL (Korea):	Listed
PICCS (Philippines):	Listed
AICS (Australia):	Listed
NZIoC (New Zealand):	Listed

Other Inventory Information:

A "Listed" entry above means all chemical components are on the respective inventory list and/or a qualifying exemption exists for one or more components. A "Not listed" entry above indicates one or more components is restricted from import or manufacture into that country/region. Articles are exempt from registration and are therefore not listed on the national chemical inventories.

SVHC (REACH Regulation (EC) No 1907/2006 and 453/2010, as amended):

This product does not intentionally contain SVHC chemicals except as noted below. Incidental amounts of impurities, if present, would be below the threshold limit of 0.1% by weight.

SARA (313) Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA):

This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA (311, 312) hazard class:

Acute Health Hazard	N
Chronic Health Hazard	N
Fire Hazard	N
Sudden Release of Pressure Hazard	N
Reactive Hazard	N



Canada - WHMIS Classification:

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the CPR. Unless noted below, this product is non-controlled. Some classifications may not apply to the entire product.

California Proposition 65:

Components in this product known to the State of California to cause cancer and/or reproductive effects, are listed below:

Chemical Name	Weight %	California Proposition 65:
Acrylonitrile 107-13-1	<100 ppm	Type of Toxicity: cancer

RoHS EU Directive 2011/65/EU:

The subject product is in compliance with EU RoHS Directive 2011/65/EU. All below chemicals are not employed in the manufacture of the product: a.Cadmium and its compounds, b.Lead and its compounds, c.Mercury and its compounds, d.Hexavalent chromium compounds, e.Polybrominated biphenyls (PBBs), f.Polybrominated diphenyl ethers (PBDEs including Deca-BDE). The trace levels of heavy metals may be present as impurities within threshold limits (<0.1% for Pb, Hg, Cr VI, and <0.01% for Cd). We are disclosing this information, to the best of our knowledge, based upon data from our raw material manufacturers.

HMIS Rating

Health: 0

Flammability: 1

Reactivity: 0

16. OTHER INFORMATION

SABIC and brands marked with TM are trademarks of SABIC or its subsidiaries or affiliates.

www.sabic-ip.com

<http://eur.sabic-ip.com/ordeur/pages/msds/MSDSSearch.jsp?app=sabic-ip>

SDS Scope:

USA: Conforms to 29 CFR 1910.1200 (2012 OSHA Hazard Communication Standard)

This document is also applicable in other countries and regions.

Prepared by: Product Stewardship & Toxicology

Reason for revision: Update to GHS format

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End of Safety Data Sheet